




Hybrid Solar Inverter

- OG-1P1K2-T OG-1P3K6-DT
- OG-1P5K-PDT OG-1P6K5-DT



User Manual
Version 1.0

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Notice

Due to product version upgrades or other reasons, the content of the document may be subject to periodic updates, unless otherwise agreed, the document content cannot replace the safety precautions in the product label or user manual.

All descriptions in the documentation are intended solely as guidelines for usage.

Scope of Validity

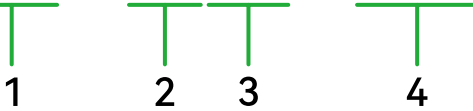
This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations.

This manual is valid for the following inverter models:

- OG-1P1K2-T
- OG-1P3K6-DT
- OG-1P5K-PDT
- OG-1P6K5-DT

Model Description

OG - 1P5K - PDT



- | | | |
|----------|---------------------|--|
| 1 | Product Type | "OG" refers to Off Grid Hybrid Solar Inverter. |
| 2 | Grid Type | "1P" refers to Single Phase. |
| 3 | Rated Power | "5K" refers to the rated output power of 5 kW. |
| 4 | Type | "P" is a Parallel Version, "D" is a Dual Output, "T" has a Built-in Power Booster. |

Target Group

This document is intended for qualified persons and end users. Tasks that do not require any particular qualification can also be performed by end users. Qualified persons must have the following skills:

- Knowledge of how an inverter works and is operated
- Training in how to deal with the dangers and risks associated with installing and using electrical devices and installations
- Training in the installation and commissioning of electrical devices and installations
- Knowledge of the applicable standards and directives
- Knowledge of the compliance with this document and all safety information

Symbol Description

Different levels of warning messages in this manual are defined as follows:



DANGER!

Indicates a high-level hazard that, if not avoided, will result in death or serious injury.



WARNING!

Indicates a medium-level hazard that, if not avoided, could result in death or serious injury.



CAUTION!

Indicates a low-level hazard that, if not avoided, could result in minor or moderate injury.



NOTICE

Highlight and supplement the texts. Or some skills and methods to solve product-related problems to save time.



NOTE

Information that is important for a specific topic or goal, however not related to safety.

Change History

Version 1.0 (01/12/2024)

Initial release

1	Safety	2
1.1	Symbols on the Label and Inverter	2
1.2	Safety Instructions	2
2	Introduction	4
2.1	Features	4
2.2	Product Overview	5
2.2.1	Panel	5
2.2.2	Terminals Description	6
3	Installation	9
3.1	Unpacking and Inspection	9
3.1.1	Open-box Inspection	9
3.1.2	Installation Tools	9
3.1.3	Packing List	10
3.2	Mounting Unit	10
3.3	AC Input / Output Connection	12
3.4	Generator Input Connection/Dry Contact Connection	14
3.5	PV Connection	16
3.6	Battery Connection	18
3.6.1	Lead-acid Battery Connection	18
3.6.2	Lithium Battery Connection	20
3.7	Final Assembly	22
3.8	Smart Communication Stick Connection (Optional)	22
3.9	Meter/CT connection (Optional)	22
4	Operation	23
4.1	Power ON/OFF	23
4.2	Operation and Display Panel	23
4.2.1	LCD Display Icons	25
4.2.2	LCD Setting	27
4.3	Display Information	43
5	Parallel Installation Guide	50
5.1	Parallel Cable Connection in Single Phase	50
5.2	Parallel Cable Connection in Three Phase	51
5.3	System Setting for Parallel	54

6 Fault Reference Code.....57

7 Alarm Reference Code.....60

8 Battery Equalization.....63

9 Specifications65

 9.1 Line Specifications..... 65

 9.2 Battery Specifications..... 65

 9.3 Charger Specifications..... 66

 9.4 Output Specifications..... 66

 9.5 Switch Time Specifications..... 67

 9.6 Efficiency Specifications..... 67

10 Troubleshooting68

Acceptable Loads Are as Below:

OG series inverter is able to supply a continuous rated output or maintain a double rated output for less than 10 seconds on back-up side to support loads. The inverter also has self-protection against derating at high ambient temperature.

* **Inductive loads and capacitive loads** can be briefly referred to as **shock loads**.

* **Shock loads** may experience shock currents or surges during startup, which can cause voltage fluctuations, current inrushes, motor vibrations, and voltage surges. These anomalies may exceed the load-bearing capacity of the inverter, resulting in damage or even failure. Therefore, it is necessary to control the total amount of inductive and capacitive loads connected to the inverter to ensure safe and stable operation.

- When selecting an inverter, the loading capacity should be taken into consideration to ensure that the total amount of connected inductive and capacitive loads fall within its rated capacity.
- When connecting **Shock loads** to the off-grid inverter, it is necessary to limit the total load capacity according to the following table to ensure safe and reliable operation of the inverter. Please refer to the table for the allowed load capacities for each load type.

Model	Continuous Output	Max. output (< 10 s)	Maximum individual Shock load power, Maximum total load power
1K2 12V	1200 W	3600 VA	≤ 0.4 KVA (Individual Shock load) (100 W Fridge x2 or 200 W Fridge x1) ≤ 0.7 KVA (Total Loads include Shockload) (100 W Fridge x1) ≤ 0.8 KVA (Total Load without Shock load)
3K6 24V	3600 W	11000 VA	≤ 1.1 KVA (Individual Shock load) (1Hp AC x1 or 1.5Hp x1) ≤ 2.2 KVA (Total Loads include Shockload) (1Hp AC x1) ≤ 2.5 KVA (Total Load without Shock load)
5K 48V	5000 W	15000 VA	≤ 1.6 KVA (Individual Shock load) (1Hp AC x2 or 1.5Hp x1 or 2Hp x1) ≤ 3 KVA (Total Loads include Shockload) (1Hp AC x2 or 1.5Hp x1) ≤ 3.5 KVA (Total Load without Shock load)
6K5 48V	6500 W	16500 VA	≤ 2.2 KVA (Individual Shock load) (1Hp AC x3 or 1.5Hp x2 or 2Hp x1) ≤ 4 KVA (Total Load include Shock load) (1Hp AC x2 or 1.5Hp x1 or 2Hp x1) ≤ 4.5 KVA (Total Load without Shock load)



WARNING!

Earth connection essential before connecting supply.

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.



NOTICE






It is important to make sure that the combined power required for all devices connected to this EPS output does not exceed the power rating of the inverter.

Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances.

To prevent this kind of damage, please check manufacturer of air conditioner if it is equipped with time - delay function before installation. Otherwise, this inverter will trig overload fault and cutoff output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

1.1 Symbols on the Label and Inverter

Table 1-1 Symbols

Symbol	Description
	CAUTION Do not disconnect under load!
	Danger: High Voltage! Danger: Electrical Hazard!
	Delayed discharge. Wait 5 minutes after power off until the components are completely discharged.
	Read instructions carefully before performing any operation on the INVERTER.
	Grounding: The system must be firmly grounded for operator safety.

1.2 Safety Instructions

WARNING!

- This chapter contains important safety and operating instructions.
 - Read and keep this manual for future reference.
- 1 Please be clear which kind of battery system you want, lithium battery system or leadacid battery system, if you choose the wrong system, energy storage system can't work normally.
 - 2 Before using the unit, read all instructions and cautionary marking on the unit, the batteries and all appropriate sections of this manual. The company has the right not to quality assurance, if not according to the instructions of this manual for installation and cause equipment damage.
 - 3 All the operation and connection please professional electrical or mechanical engineer.
 - 4 All the electrical installation must comply with the local electrical safety standards.
 - 5 When install PV modules in the daytime, installer should cover the PV modules by opaque materials, otherwise it will be dangerous as high terminal voltage of modules in the sunshine.
 - 6 CAUTION - To reduce risk of injury, charge only deep-cycle lead-acid type rechargeable batteries and lithium batteries. Other types of batteries may burst, causing personal injury and damage.

- 7** Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 8** To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 9** NEVER charge a frozen battery.
- 10** For optimum operation of this inverter, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter.
- 11** Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 12** Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 13** GROUNDING INSTRUCTIONS -This inverter should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 14** NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 15** Make sure the inverter is completely assembled, before the operation.

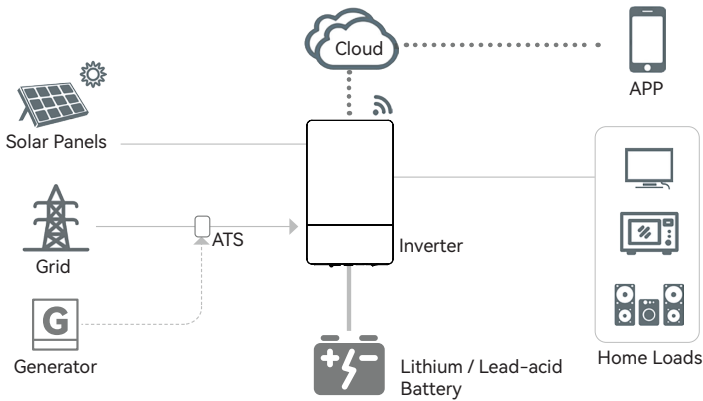


Figure 2-1 Hybrid Solar Energy Storage System

This is a multifunctional solar inverter, integrated with a MPPT solar charge controller, a high frequency pure sine wave inverter and a UPS function module in one machine, which is perfect for off grid backup power and self-consumption applications. This inverter can work with or without batteries.

The whole system also need other devices to achieve complete running such as PV modules, generator, or utility grid. Please consult with your system integrator for other possible system architectures depending on your requirements. The WiFi / GPRS module is a plug-and-play monitoring device to be installed on the inverter. With this device, users can monitor the status of the PV system from the mobile phone or from the website anytime anywhere.

2.1 Features

- Pure sine wave AC output
- High frequency inverter with small size and light weight.
- Solar and utility grid can power loads at the same time

OG-1P1K2-T

- Configurable AGM FLD LIB battery types via LCD setting

OG-1P5K-PDT OG-1P6K5-DT

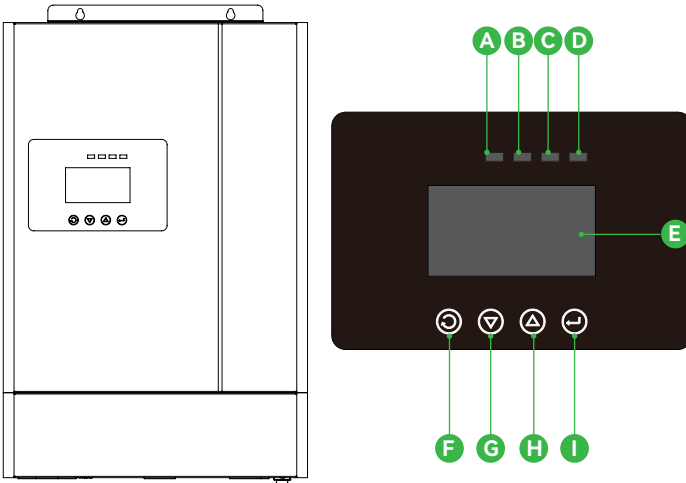
- Dual AC output
- Feed-in to grid
- Parallel operation up to 9 units (only with battery connected)

OG-1P3K6-DT OG-1P5K-PDT OG-1P6K5-DT

- With CAN/RS485 for BMS communication
- With the ability to work without battery
- WIFI/GPRS remote monitoring (optional)

2.2 Product Overview

2.2.1 Panel



- | | | |
|-----------------------------|--------------------------|-----------------------|
| A AC Indicator | D Fault Indicator | G Up Button |
| B Invert Indicator | E LCD Display | H Down Button |
| C Charging Indicator | F ESC Button | I Enter Button |

Figure 2-2 LED Panel

2.2.2 Terminals Description

OG-1P1K2-T

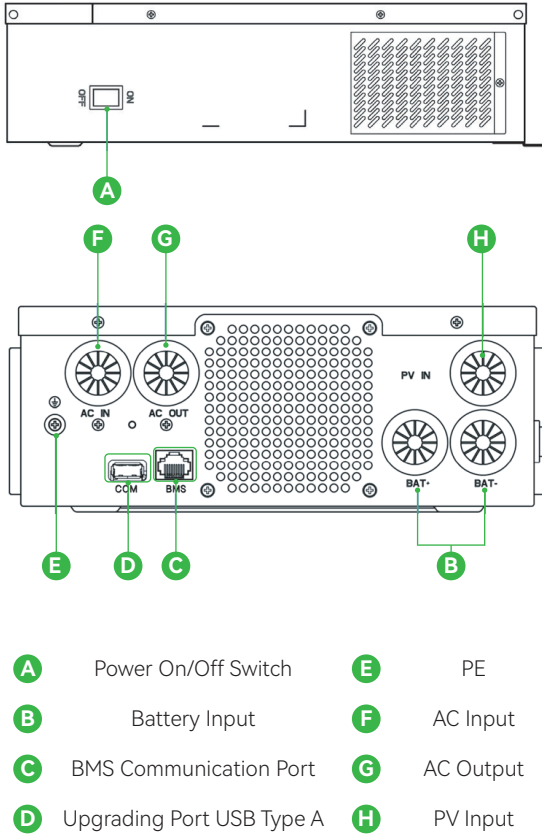
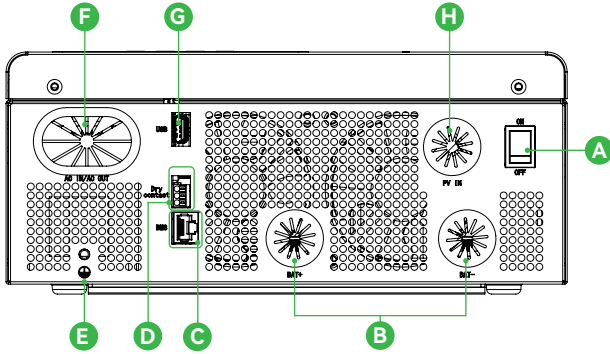


Figure 2-3 Terminals

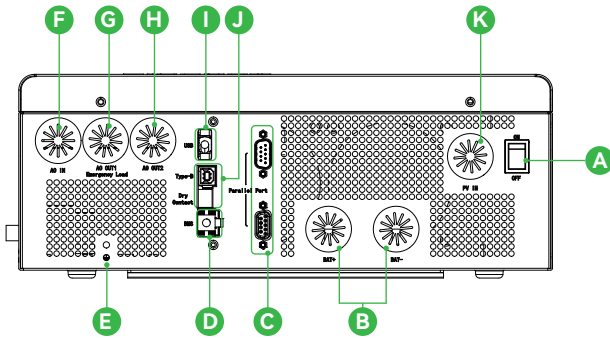
OG-1P3K6-DT



- | | | | |
|----------|------------------------|----------|----------------------|
| A | Power On/Off Switch | E | PE |
| B | Battery Input | F | AC Input / AC Output |
| C | BMS Communication Port | G | WiFi |
| D | Dry Contact | H | PV Input |

Figure 2-4 Terminals

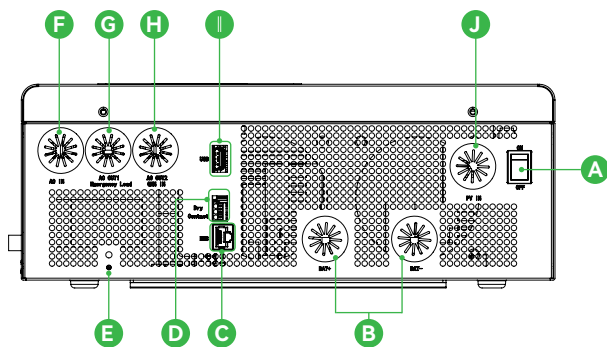
OG-1P5K-PDT



- | | | | | | |
|----------|------------------------------|----------|------------------------------|----------|------------------------|
| A | Power On/Off Switch | E | PE | I | WiFi |
| B | Battery Input | F | AC Input | J | Type B and Dry Contact |
| C | Parallel Communication Ports | G | AC Output 1 / Emergency Load | K | PV Input |
| D | BMS Communication Port | H | AC Output 2 | | |

Figure 2-5 Terminals

OG-1P6K5-DT



- | | | | |
|----------|------------------------|----------|-------------------------------|
| A | Power On/Off Switch | F | AC Input |
| B | Battery Input | G | AC Output 1 / Emergency Load |
| C | BMS Communication Port | H | AC Output 2 / Generator Input |
| D | Dry Contact | I | WiFi |
| E | PE | J | PV Input |

Figure 2-6 Terminals

3.1 Unpacking and Inspection

3.1.1 Open-box Inspection

Products have been strictly tested before leaving the factory. Please sign for them after inspection. If the product is damaged, please contact the local distributor. Please open the box to check whether the outer packaging is intact or damaged, whether the internal equipment is damaged.

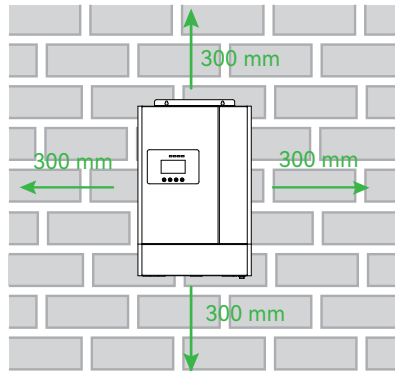
3.1.2 Installation Tools



3.1.3 Packing List

Description	Quantity
Inverter	1 pc
User Manual	1 pc
M6*50, SUS304 Expansion Screw	2 pcs
Parallel Line	1 pc for 5 kW
E6010 Tubular Terminal, for AC input/output, PV, Generator Input	9 pcs for 1.2 kW, 5 kW and 6.5 kW, 10 pcs for 3.6 kW

3.2 Mounting Unit



Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface.
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between -15°C and 50°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the diagram above to guarantee sufficient heat dissipation and to have enough space for removing wires.



WARNING!

Inverter is suitable for mounting on concrete or other non-combustible surface only.

Follow the installation steps:

Step 1: Use $\varnothing 8$ drilling bit drill holes on the mounting surface. The distance between 2 holes is 140 mm. Then insert the expansion screw (M6). The expansion screw*2 are in packing.

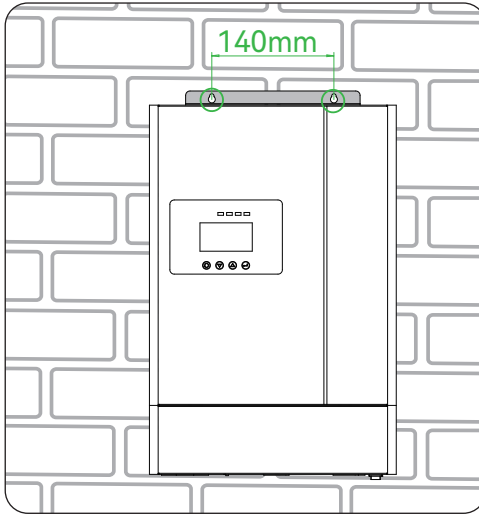


Figure 3-7 Drilling Holes

Step 2: Lock bracket on the mounting surface by screw nut.

Step 3: Lift the inverter vertically and place it on the rack through the hook on the back.

Step 4: Lock the M4 screws on the side of the inverter and rack. The screws are in pack.

Before connecting all wiring, please take off bottom cover by removing four screws as shown below:

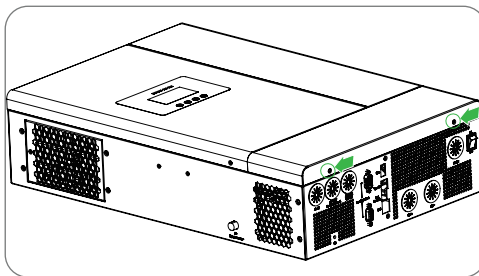


Figure 3-8 Removing Screws

3.3 AC Input/Output Connection

CAUTION!

Before connecting to AC input power source, please install a separate AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 40A for 6.5KW inverter.

CAUTION!

There are three terminal blocks with 'AC IN', 'GEN /AC OUT 2', 'AC OUT 1' markings. Please do NOT mis-connect input and output connectors.

CAUTION!

Be sure to connect AC cables with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

WARNING!

All wiring must be performed by a qualified personnel.

WARNING!

It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggestion for AC input wires

Model	Gauge	Cross Section
1.2 kW Inverter	16 AWG	1.31 mm ²
3.6 kW Inverter	14 AWG	2.075 mm ²
5 kW Inverter	10 AWG	5.26 mm ²
6.5 kW Inverter	10 AWG	5.26 mm ²

WARNING!

It's very important for system safety and efficient operation to use appropriate cable for AC output 1 connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggestion for AC output wires

Model	Gauge	Cross Section
1.2 kW Inverter	16 AWG	1.31 mm ²

Model	Gauge	Cross Section
3.6 kW Inverter	14 AWG	2.075 mm ²
5 kW Inverter	12 AWG	4 mm ²
6.5 kW Inverter	12 AWG	4 mm ²

WARNING!

Make sure AC power is disconnected before attempting to connect AC power to the unit.

All operations during the electrical connection process, as well as the specifications of cables and components used, must comply with local laws and regulations. The cable color mentioned below is for typical reference.

Please follow below steps to implement AC input / output connection:

Step 1: Before making AC connection, be sure to open AC circuit breaker first.

Step 2: Remove insulation sleeve 12mm from the head of cables, shorten the conductor part to 10 mm. Insert the cable into the tubular terminal. Then use terminal crimping tool make the terminal and cable connected tightly.

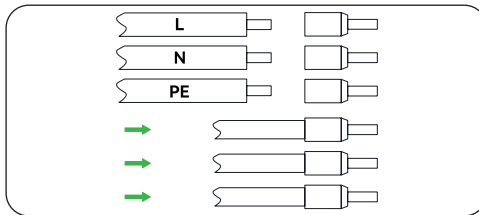


Figure 3-9 Removing Sleeve

Step 3: Insert AC input/output cables according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective cable first.

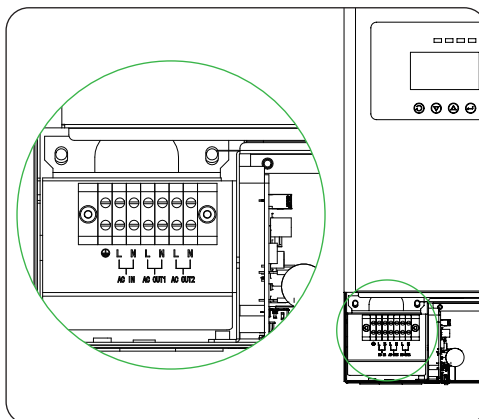


Figure 3-10 Drilling Holes

Step 4: Make sure the cables are securely connected.



CAUTION!

Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check with manufacturer of air conditioner that if it's equipped with time-delay function before installation. Otherwise, this off grid solar inverter will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air condition.

3.4 Generator Input Connection/Dry Contact Connection



CAUTION!

Install a separate AC circuit breaker between the inverter and the generator before connecting the generator.



CAUTION!

There are three terminal blocks with "AC IN", "GEN /AC OUT 2" "AC OUT 1" markings. Please do NOT mis-connect input and output connectors.



CAUTION!

Be sure to connect cables with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.



WARNING!

All wiring must be performed by a qualified personnel.



WARNING!

It's very important for system safety and efficient operation to use appropriate cable for GEN input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggestion for Generator Input wires

Model	Gauge	Cross Section
1.2 kW Inverter	16 AWG	1.31 mm ²
3.6 kW Inverter	14 AWG	2.075 mm ²
5 kW Inverter	10 AWG	5.26 mm ²
6.5 kW Inverter	10 AWG	5.26 mm ²

WARNING!

Make sure GEN power is disconnected before attempting to connect GEN power to the unit.

All operations during the electrical connection process, as well as the specifications of cables and components used, must comply with local laws and regulations. The cable color mentioned below is for typical reference.

Please follow below steps to implement generator connection:

- Step 1:** Before making GEN connection, be sure to open AC circuit breaker first.
- Step 2:** Remove insulation sleeve 12mm from the head of cables, shorten the conductor part to 10 mm. Insert the cable into the tubular terminal. Then use terminal crimping tool make the terminal and cable connected tightly.

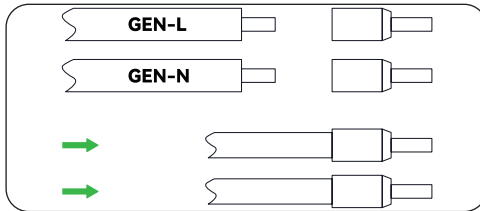


Figure 3-11 Removing Sleeve

- Step 3:** Insert GEN cables according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective cable first.

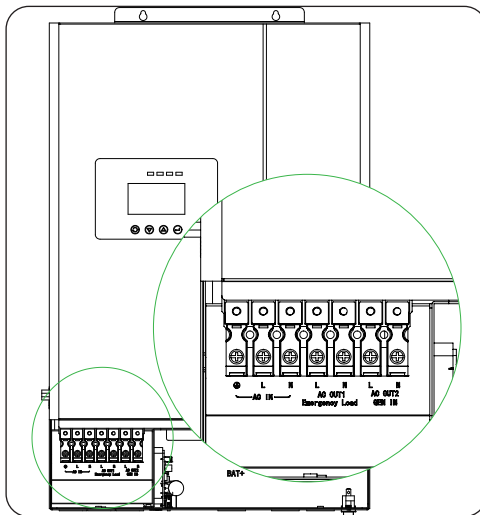


Figure 3-12 Generator Connection

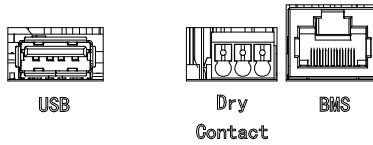
- Step 4:** Make sure the cables are securely connected.

CAUTION!

Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check with manufacturer of air conditioner that if it's equipped with timedelay function before installation. Otherwise, this off grid solar inverter will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air condition.

Dry contact connection:

In communication port area of inverter bottom, there is a dry contact port for generator control.



3.5 PV Connection

CAUTION!

Before connecting to PV modules, please install a separate DC circuit breaker between inverter and PV modules.

WARNING!

Do not ground the positive or negative terminals of the PV modules, as this can severely damage the inverter.

WARNING!

Exposure to sunlight can generate lethal high voltages in photovoltaic strings, so strictly adhere to the safety precautions listed in the photovoltaic string and related documents.

WARNING!

Make sure to connect the PV terminals to the corresponding ports on the inverter, as reversing the polarity can damage the inverter.

WARNING!

All wiring must be performed by a qualified personnel.

 **WARNING!**

It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below. The cable color mentioned below is for typical reference.

Model	Gauge	Cross Section
1.2 kW Inverter	14 AWG	2.075 mm ²
3.6 kW Inverter	14 AWG	2.075 mm ²
5 kW Inverter	12 AWG	4 mm ²
6.5 kW Inverter	10 AWG	5.26 mm ²

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

- 1 Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2 Open circuit Voltage (Voc) of PV modules should be higher than start-up voltage.

Inverter Model	1.2 kW Inverter	3.6 kW Inverter	5 kW Inverter	6.5KW Inverter
Max. PV Array Open Circuit Voltage [Vdc]	125	500	500	500
Start-up Voltage [Vdc]	20	60	150	60
PV Array MPPT Voltage Range	18 ~ 100	40 ~ 450	120 ~ 450	60 ~ 450

 **WARNING!**

Please do not connect any DC switches or AC/DC circuit breakers before completing the electrical connections.

Please follow below steps to implement PV module connection:

- Step 1:** Before making PV connection, be sure to open DC circuit breaker first.
- Step 2:** Remove insulation sleeve 12mm from the head of cables, shorten the conductor part to 10 mm. Insert the cable into the tubular terminal. Then use terminal crimping tool make the terminal and cable connected tightly.

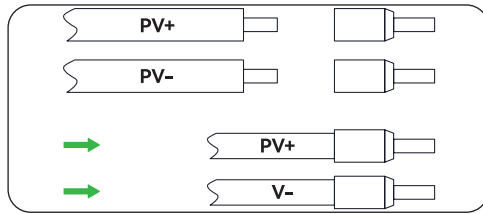


Figure 3-13 Removing Sleeve

Step 3: Use multi-meter check to ensure the polarities are correct.

Step 4: Insert PV cables according to polarities indicated on terminal block and tighten the terminal screws.

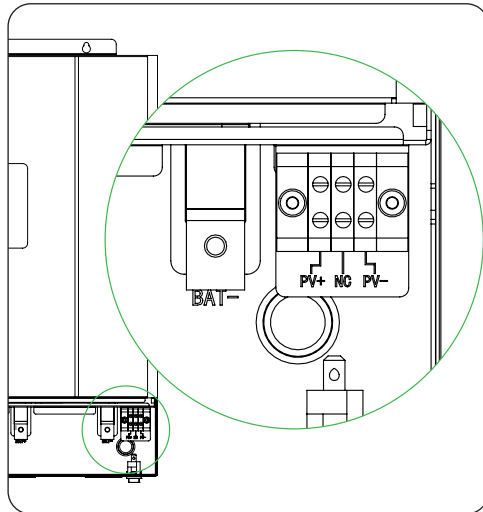


Figure 3-14 PV Connection

Step 5: Make sure the cables are securely connected.

3.6 Battery Connection

3.6.1 Lead-acid Battery Connection

User can choose proper capacity lead acid battery with a nominal voltage at 48V. Also, you need to choose battery type as 'AGM or FLD (flooded)'.



CAUTION!

For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. The recommended size of protector or disconnect is 150A.



WARNING!

All wiring must be performed by a qualified person.



WARNING!

It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below. The cable color mentioned below is for typical reference.



WARNING!

Make sure AC power is disconnected before attempting to connect AC power to the unit.

All operations during the electrical connection process, as well as the specifications of cables and components used, must comply with local laws and regulations. The cable color mentioned below is for typical reference.

Recommended battery cable and terminal size:

Model	Gauge	Cross Section
1.2 kW Inverter	4 AWG	21 mm ²
3.6 kW Inverter	2 AWG	25 mm ²
5 kW Inverter	2 AWG	25 mm ²
6.5 kW Inverter	2 AWG	25 mm ²



NOTICE

For lead acid battery, the recommended charge current is 0.3C (C > battery capacity).

Please follow below steps to implement battery connection:

- Step 1:** Unscrew the pre-fixed screws on battery poles. Prepare 2 DT terminals (It should fit for AWG2 cables).
- Step 2:** Remove insulation sleeve 12mm from the head of cables, shorten the conductor part to 10 mm. Insert the cable into the DT terminal. Then use terminal crimping tool make the terminal and cable connected tightly.

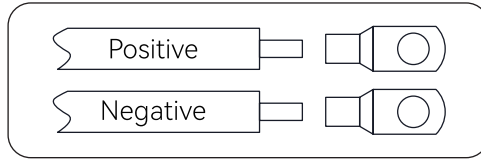


Figure 3-15 Removing Sleeve

Step 3: Pass the battery cable through the battery installation hole on bottom shell, and tighten the terminal screws. Make sure polarity at both the battery and the inverter/charge is correctly connected and DT terminals are tightly screwed to the battery terminals..

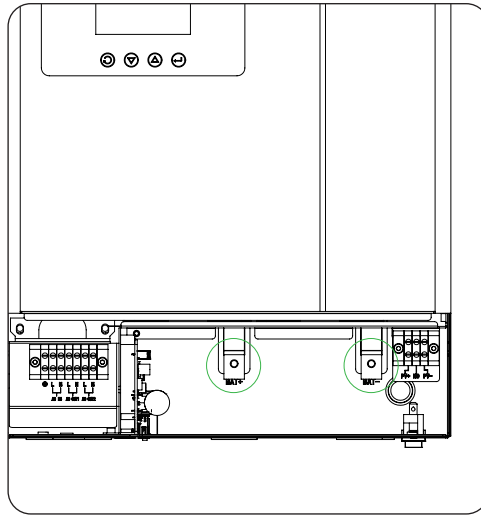


Figure 3-16 Battery Connection

Step 4: Connect all battery packs as units requires. It's suggested to connect at least 200Ah capacity battery.



DANGER!

Installation must be performed with care due to high battery voltage in series.



CAUTION!

Do not place anything between the flat part of the inverter terminal and the DT terminal. Otherwise, overheating may occur.



CAUTION!

Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

CAUTION!

Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

3.6.2 Lithium Battery Connection

If choosing lithium battery for inverter, Please check the compatibility of the protocol first. There're two connectors on the lithium battery, RJ45 port of BMS and power cable.

Please follow below steps to implement lithium battery connection:

Step 1: Follow section 3.6.1 to implement the power cable connection.

Step 2: Connect RJ45 terminal of battery communication cable to BMS communication port of inverter. The communication protocol should be RS485 or CAN.

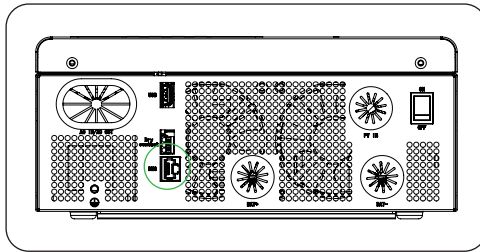


Figure 3-17 Lithium Battery Connection

Step 3: Insert the other end of RJ45 (battery communication cable) to battery communication port of lithium battery.

NOTICE

If choosing lithium battery, make sure to connect the BMS communication cable between the battery and the inverter. You need to choose battery type as "lithium battery" during inverter setting.

Lithium battery communication and setting:

In order to communicate with battery BMS, you should set the battery type to "Llb" in Section 4.2.2 Program 17.

Make sure the lithium battery BMS port connects to the inverter is Pin to Pin, the inverter BMS port pin assignment shown as below:

Pin Number	BMS Port
1	RS485B
2	RS485A
3	-
4	CANH

Pin Number	BMS Port
5	CANL
6	-
7	-
8	-

Communicating with battery BMS in parallel system

If need to use communicate with BMS in a parallel system, you should make sure to connect the BMS communication cable between the battery and one inverter of the parallel system.

3.7 Final Assembly

After connecting all wiring, please put bottom cover back by screwing four screws mentioned in Section 3.2.

3.8 Smart Communication Stick Connection (Optional)

The smart communication stick is used to connect to the cloud platform. Please insert the stick into COM port directly.

3.9 Meter/CT connection (Optional)

Insert the RJ45 connector(communication cable) from meter or mains CT.

Make sure that the meter/mains CT port connected to the inverter is Pin to Pin, and the inverter meter /CT port pin assignment is as shown below:

Pin Number	Meter/CT Port
1	Meter RS485B
2	Meter RS485A
3	Grid.Isense+
4	-
5	-
6	Grid.Isense-
7	-
8	-

4.1 Power ON/OFF

Once the unit has been properly installed and the batteries are connected well, simply press ON/OFF switch (located on the button of the case) to turn on the unit:

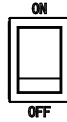


Figure 4-1 Power ON/OFF

4.2 Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes four indicators, four function keys and a LCD display, indicating the operating status and input/output power information.

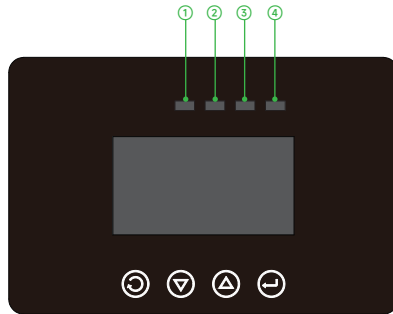


Figure 4-2 LED Indicators

Table 4-1 LED Description

LED Indicator		Description	
① AC	Status indicator (Green)	Solid On	The mains power is normal and enters the mains power operation.
		Flashing	The mains power is normal, but it has not entered mains power operation.
		Off	The mains power is abnormal.
② Inverter	Invert indicator (Yellow)	Solid On	Output is powered by battery or PV in battery mode.
		Off	Other states.

LED Indicator	Description		
③ Charging indicator (Yellow)	Charging	Solid On	The battery is in float charging.
		Flashing	The battery is in constant voltage charging.
		Off	Other states.
④ Fault indicator (Red)	Fault	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.
		Off	The inverter is working properly



Figure 4-3 Function Buttons

Table 4-2 Function Buttons

Button	Description
ESC	To exit setting mode
DOWN	To go to next selection
UP	To go to previous selection
ENTER	To confirm the selection in setting mode or enter setting mode

4.2.1 LCD Display Icons

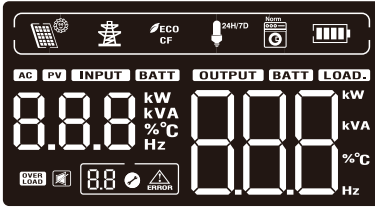


Figure 4-4 LCD Icons A

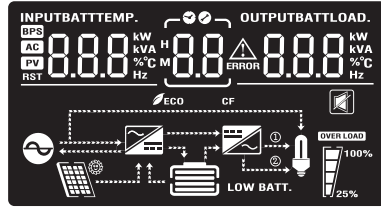




Figure 4-5 LCD Icons B

Table 4-3 LCD Icons

























Icon	Description
AC Input Information	
	AC input icon.
	Indicate AC input power, AC input voltage, AC input frequency, AC input current.
PV Input Information	
	PV input icon.
	Indicate PV power, PV voltage, PV current, etc.
Load Information	
	Load icon.
	Indicate power of load, power percentage of load.
	Indicate overload happened.
Battery Information	
	Indicate battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.
	Indicate battery voltage, battery percentage, battery current.
Other Information	
	Indicate alarm code or fault code.
	Indicate a fault is happening.

Icon	Description
	Indicate the alarm is disabled.
	Indicate power saving mode.

For Lead-acid battery, detailed description of battery icon as following:

In battery mode, battery icon will present Battery Capacity





Table 4-4 Function Buttons




Load Percentage	Battery Voltage	Display
Load > 50%	< 44.584 V	 
	44.584 ~ 46.74 V	 
	46.74 ~ 48.896 V	 
	> 48.896 V	 
50% > Load > 20%	< 47.18 V	 
	47.18 ~ 49.336 V	 
	49.336 ~ 51.492 V	 
	> 51.492 V	 
Load < 20%	< 48.48 V	 
	48.48 ~ 50.636 V	 
	50.636 ~ 52.792 V	 
	> 52.792 V	 




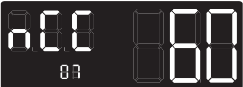



4.2.2 LCD Setting





After pressing and holding ENTER button for 2 seconds, the unit will enter setting mode. Press “UP” or “DOWN” button to select setting programs. Then press “ENTER” button to confirm the selection or ESC button to exit.







Table 4-5 LCD Setting




Program	Description	Setting Option
01	Output voltage	 <p>230 V (default) Adjustable/settable value: 208V, 220V, 230V, 240V</p>
02	Output frequency	 <p>50 Hz (default) Adjustable/settable frequency: 50Hz, 60Hz</p>
03	Output source priority	<p>Solar first</p>  <p>Solar energy provides power to the loads as first priority. If solar energy is sufficient, battery will be charged with solar energy. If solar energy is not sufficient to power all connected loads, Grid will supply power to the loads at the same time. The extra power will charge the battery. If solar energy and grid are not sufficient, battery will supply power to the loads at same time. If solar, grid and battery power is not sufficient to power loads, inverter will go to standby and charge battery.</p>
		<p>Grid first (default)</p> 





Program	Description	Setting Option
		<p>Grid provides power to the loads as first priority. Solar power will charge the battery.</p> <p>If solar is not sufficient to charge battery, grid will charge the battery at the same time.</p> <p>If grid is not sufficient to power all connected loads, solar energy will supply power to the loads at the same time.</p> <p>If solar energy and grid are not sufficient, battery will supply power to the loads at same time.</p> <p>If solar, grid and battery power is not sufficient to power loads, inverter will go to standby and charge battery.</p>
03	Output source priority	<p>PBG priority</p>  <p>Solar energy provides power to the loads as first priority.</p> <p>If solar energy is sufficient, battery will be charged with solar energy.</p> <p>If solar energy is not sufficient to power all connected loads, battery will supply power to the loads at the same time.</p> <p>If solar energy and battery are not sufficient, grid will supply power to the loads at same time.</p> <p>If solar, grid and battery power is not sufficient to power loads, inverter will go to standby and charge battery.</p>
		<p>APP: Appliance (default)</p>  <p>Applied to household appliances</p>
04	Output mode	<p>UPS</p>  <p>Applied to computer and other devices.</p> <p>Typical switching time is 10ms.</p>




Program	Description	Setting Option	
05	Charger source priority	PNG: PV and Grid (default)	
		OPV: Only PV	
<p>There are two options for charging priority. The default is PNG (PV and Grid). PV and Grid are charged at the same time.; The second is OPV (Only PV). Only PV charge.</p>			
06	Grid charging current		
<p>40 A (default) Setting range is [2, 120 A]</p>			
07	Maximum charging current		
<p>Set total charging current for solar and grid chargers. The default is 60A.</p> <p>Available options: 2/10/20/30/40/50/60/70/80/90/100/110/120A</p>			
08	Menu Default		
<p>During setting:</p> <p>Set to ON. If the current page is not on the first page and no operation with 1 minute, the system will return to display the first page.</p> <p>Set to OFF. If the current page is not on the first page and no operation with 1 minute, the system will stay on the current page.</p>			
09	Auto restart when overload occurs	The default is ON.	
10	Auto restart when over temperature occurs	The default is ON.	





Program	Description	Setting Option
11	Main input cut warning	 <p>Enable/Disable Mains or PV loss alarm.</p> <p>The default setting is ON. If the main input detected lost, the buzzer will sound for 3 seconds. when set to OFF, after the main input is lost, the buzzer will not sound.</p>
12	Energy-saving mode	 <p>The default setting is OFF. When set to ON, in battery mode, if the load is lower than 50W, the system will stop output for a period then resume. If the load is still lower than 50W, the system will do the loop stop then resume. If the load is higher than 100W, the system will resume continuous normal output.</p>
13	Overload transfer to bypass	 <p>The default setting is OFF. When set to ON, in the case of PV priority output, if there is an overload, the system will immediately transfer to bypass mode (utility power output, also known as bypass mode).</p>
14	Silent mode setting	 <p>Enable/disable buzzer sound.</p> <p>The default setting is OFF. When set to ON, in any situation such as alarms or faults, the buzzer will not sound. This setting can be applied to all modes .</p>




Program	Description	Setting Option
15	Battery return to mains voltage point	 <p>When the battery is set to the CUS (Customer Setting Type) mode. The adjustable range is [44V, 52V].</p>
		<p>When the battery is set to the AGM (Lead Acid Battery Type) or FLD (Flooded Battery Type) mode. The default setting is 46V, and it can be adjusted within a range of [44, 52V].</p>
		<p>When the battery is set to the LIB (Lithium Battery Type) mode. The default is 47.6V, and it can be adjusted within a range of [40, 50V].</p>
16	Switching back to battery mode voltage points	 <p>When the battery is set to CUS (Customer Set Type) mode, The default setting is 52V, The voltage range is [48, 58V].</p>
		<p>When the battery is set to AGM (Absorbent Glass Mat) or FLD (Flooded) mode, The default is 52V. It can be adjusted within a range of [48, 58V].</p>
		<p>When the battery is set to LIB (Lithium Battery) mode, The default setting is 54.4V. It can be adjusted within a range of [46, 58V].</p>
17	Battery type	AGM 
		Flooded 
		Lithium (default) 
		User-Defined 



Program	Description	Setting Option
18	Battery low voltage point	 <p data-bbox="412 264 978 363">It is not possible to set the battery definition mode to AGM or FLD mode. The initial default setting is 44V. When the battery type is set to CUS, the adjustable range for the battery voltage is [42, 54V].</p> <p data-bbox="412 384 736 405">Battery low voltage alarm setting.</p> <p data-bbox="412 426 956 472">When the battery type is set to LIB, the default setting is 47.6V. The adjustable range for the voltage is [41.2, 50V].</p>
19	Battery shutdown voltage point	 <p data-bbox="412 600 978 676">The battery low voltage shutdown point setting function cannot be adjusted when the battery is defined as AGM or FLD mode. The default setting is 42V.</p> <p data-bbox="412 697 965 743">When the battery type is set to CUS, the default setting is 42V. The adjustable range for the voltage is [40, 48V].</p> <p data-bbox="412 764 972 836">When the battery type is set to LIB, the battery shutdown point can be modified. The default setting is 46V, and the adjustable range is [40, 48V].</p>
20	Constant voltage mode voltage point setting	 <p data-bbox="412 967 978 1043">When the battery is defined in AGM or FLD mode, the voltage set point cannot be configured. The default setting for AGM mode is 56.4V, for FLD mode is 58V.</p> <p data-bbox="412 1048 972 1171">When the battery type is CUS, It can be set within the range of [48, 60V] for the constant voltage charging set point. It is important to note that the constant voltage set point voltage needs to be higher than the float charge set point voltage.</p> <p data-bbox="412 1192 972 1315">When the battery type is set to LIB, the default constant voltage charging set point is 56.4V, and it can be adjusted within the range of [48, 60V]. It is important to ensure that the constant voltage set point voltage is higher than the float charge set point voltage.</p>





Program	Description	Setting Option
21	Floating charge mode voltage point setting	 <p>When the battery is defined in AGM or FLD mode, the voltage set point cannot be configured. The default setting for AGM/FLD mode is 54V. When the battery type is CUS, It can be set within the range of [48, 60V] for the floating charging voltage set point. If the battery type is LIB, the default setting for the floating charging point is 55.2V. The setting range is between 50V and 58V. It is important to note that the constant voltage point voltage should always be set higher than the floating charge point voltage.</p>
22	Grid low voltage point setting	 <p>If output mode is APP, Grid low voltage point can be set within a range of 90V to 154V. The default setting is 154V. If output mode is UPS, Grid low voltage point can be set within a range of 170V to 200V. The default setting is 185V.</p>
23	Grid high voltage point setting	 <p>If output mode is APP, Grid high voltage point can be set within a range of 264V to 280V. The default setting is 264V. If output mode is UPS, Grid high voltage point is set as 264V.</p>
24	Automatic screen quenching Settings	 <p>Automatically turn off backlight. The default is off. If set on, the backlight will turn off without button operation for 10 minutes after turning on</p>




Program	Description	Setting Option
25	Inverter soft start setting	 <p>Default setting is OFF. If it set to ON, the inverter output gradually increases from 0 to the target voltage value. If OFF, the inverter output directly increases from 0 to the target voltage value. Setting Condition: It can be set in single-machine operation mode.</p>
26	Reset factory setting	 <p>Restore all settings to factory default values. Before the setting, this interface is displayed as OFF. When set to ON, the system will restore to default settings. After the setting is completed, this interface will display OFF again. The setting can be applied immediately in mains and standby modes, but cannot be set in battery mode.</p>
27	Parallel mode setting	 <p>Set the parallel operation mode. It can be set in mains mode and standby mode (StandBy: no output but screen is on), but cannot be set in battery mode. Other models cannot be set. The default setting is SIG (single mode), which can be set to PAR (parallel mode) single-phase parallel operation mode, 3P1 (R phase mode), 3P2 (S phase mode), 3P3 (T phase mode). When using the parallel operation function, first connect the parallel system correctly, and then set the parallel operation mode of each machine correctly. If there is a machine set to SIG in the parallel system, it will report a fault 24. If there are machines set to 3P1, 3P2, and 3P3 in the parallel system, all machines must be set to one of these three modes, and at least one machine must be set for each mode. Otherwise, all machines set to these three modes will report a fault 24.</p>

Program	Description	Setting Option
28	Parallel ID	 <p>Setting the number of parallel machine. The default is AUO(auto). The setting range is [0, 14]. In parallel system, the inverter with the minimum number is the master machine. If setting to auto, system will allocate the master machine automatically.</p>
29	Battery Disconnection Alarm	 <p>Enable/Disable battery disconnection alarm. Default setting is OFF. When set to OFF, there will be no battery disconnection, low battery voltage, or battery under voltage alarms when the battery is disconnected.</p>
30	Battery Equalization Mode	 <p>Enable/Disable Battery equalization. Default setting is OFF. If it is set to ON, the controller will start to enter the equalization phase when the set equalization interval (battery equalization period) is reached during the float charging stage, or the equalization is activated immediately.</p>
31	Equalization Voltage Point Setting	 <p>The default setting is 58.4, with a configurable range of [48, 60V].</p>
32	Equalization Charging Time Setting	 <p>During the equalization stage, the controller will charge the battery as much as possible until the battery voltage rises to the battery equalization voltage. Then, it will adopt constant voltage regulation to maintain the battery voltage. The battery will remain in the equalization stage until the set battery equalization time is reached. The default setting is 60 minutes, with a configurable range of [5, 900], and an increment of 5 minutes for each setting.</p>







Program	Description	Setting Option
33	Equalization Delay Time Setting	 <p>During the equalization stage, if the battery equalization time expires and the battery voltage has not risen to the battery equalization voltage point, the charging controller will extend the battery equalization time until the battery voltage reaches the battery equalization voltage. When the battery equalization delay setting is completed and the battery voltage is still below the battery equalization voltage, the charging controller will stop equalization and return to the floating stage.</p> <p>The default setting is 120 minutes, with a configurable range of [5, 900], and an increment of 5 minutes for each setting.</p>
34	Equalization Interval Time Setting	 <p>When the battery connection is detected during the float phase with the equalization mode turned on, the controller will start to enter the equalization phase when the set equalization interval (cell equalization period) is reached.</p> <p>The default setting is 30 days, the settable range is [1, 90], and the increment of each setting is 1 day.</p>
35	Enable Equalization Immediately	 <p>The default setting is OFF, the function is not turned on; when it is set to ON, in the float charging stage when the equalization mode is turned on and the battery connection is detected. The balance charging is activated immediately, and the controller will start to enter the equalization stage.</p>

Program	Description	Setting Option
36	Grid-tie inverter function	 <p>Set whether the inverter should feed power to the grid in PV priority grid mode or PBG grid mode. The default setting is OFF, and the function is not enabled. When set to ON, the inverter tracks the maximum power point, and the excess energy is fed into the mains.</p> <p>After the function is turned on, if a communication abnormality occurs, an alarm 56 is generated, and the inverter no longer determines the operation logic according to the BMS information.</p>
37	Max Grid Tie Power	 <p>Setting the output power value to grid. The default is 6.5kW. The setting range is [0, 6.5]kW. Every setting step is 0.1kW.</p>
38	Battery dual output low voltage shutdown point	 <p>When enabled, the secondary output of the inverter is enabled by default. In battery mode, when the battery voltage drops below the set point, the secondary output is turned off. When the battery voltage rises above the set value plus 1V per additional battery cell, the secondary output is turned on.</p> <p>The default setting of 48V, with a configurable range of [44, 60]V. When the set point is higher than the constant voltage charging (CV) point - 1V per cell, the recovery voltage is set to the constant voltage charging point.</p>
39	Battery dual output duration	 <p>When enabled, the secondary output of the inverter is enabled by default. In battery mode, when the battery discharge time reaches the set point, the secondary output is turned off.</p> <p>Default setting is ON, the function is not enabled. The configurable range is [5,890] in minutes.</p> <p>When set to FUL, the secondary output has unlimited output time.</p>

Program	Description	Setting Option
40	Generator function	 <p>Enable/Disable generator function. The default is OFF. The generator port is reused with dual output. If generator function is enabled, the dual output function will be closed.</p>
41	Generator Rated Power	 <p>Setting the generator rated output power. The default is 0. The setting range is [0, 6.5]kW. Every setting step is 0.1kW.</p>
42	Generator Max Power	 <p>Setting the generator max output power. To protect generator, if the output power of generator is higher than setting value, system will shutdown the generator and switch to battery output. The default value is 0. The setting range is [0, 6.5]kW. The setting step is 0.1kW.</p>
43	Generator Error Reset	 <p>The default value is OFF. When it set to ON, system will clear the generator error immediately. After error clear up, the item value will back to OFF automatically. The function is to protect generator. If error occurs, user should check the status and clear the error, then start to use generator again.</p>

Program	Description	Setting Option
44	BMS Communication Function	 <p>The default setting is OFF, and the function is not enabled. When set to a specific BMS protocol, the inverter communicates with the lithium battery BMS through the centralized control board and obtains battery information. If the communication is abnormal after the function is enabled, alarm 56 is generated, and the inverter does not determine the running logic based on the BMS information.</p> <p>CVT: CVT 485 + CVT CAN protocol VOL: indicates the VOL 485 protocol GRO: indicates the GRO 485 protocol PYL: PYL 485 + PYL CAN IRO: IRO 485 protocol</p>
45	BMS ID	 <p>Setting BMS ID number to communicate with. The default value is auto(AtO). The setting range is [1, 15]. When the item is set to auto(AtO), system will automatically poll the BMS ID from small to large. When system polls for the first ID with a correct response, it locks the ID and only asks the BMS with that ID.</p>
46	Low SOC Shutdown	 <p>Set the inverter to shut down when the State of Charge (SOC) of the battery is low. Default setting is 20, with a configurable range of [5, 50]. When the lithium battery SOC reaches the set value in battery mode, the inverter shuts down and generates alarm 68. The alarm 68 is cleared when the SOC returns to the set value + 5%. In standby mode, the inverter can switch to battery mode only when the SOC reaches the set value + 10%. If it does not reach this threshold, alarm 69 is generated. Once the function is enabled, alarm 69 is triggered when the lithium battery SOC reaches the set value + 5%, and it is cleared when it returns to the set value + 10%.</p> <p>It can be set to OFF, in which case the inverter no longer performs shutdown, startup, or alarm operations based on the SOC condition.</p> <p>Once the function is enabled, if a communication abnormality occurs, the inverter no longer operates based on the SOC information and clears the related alarms.</p>

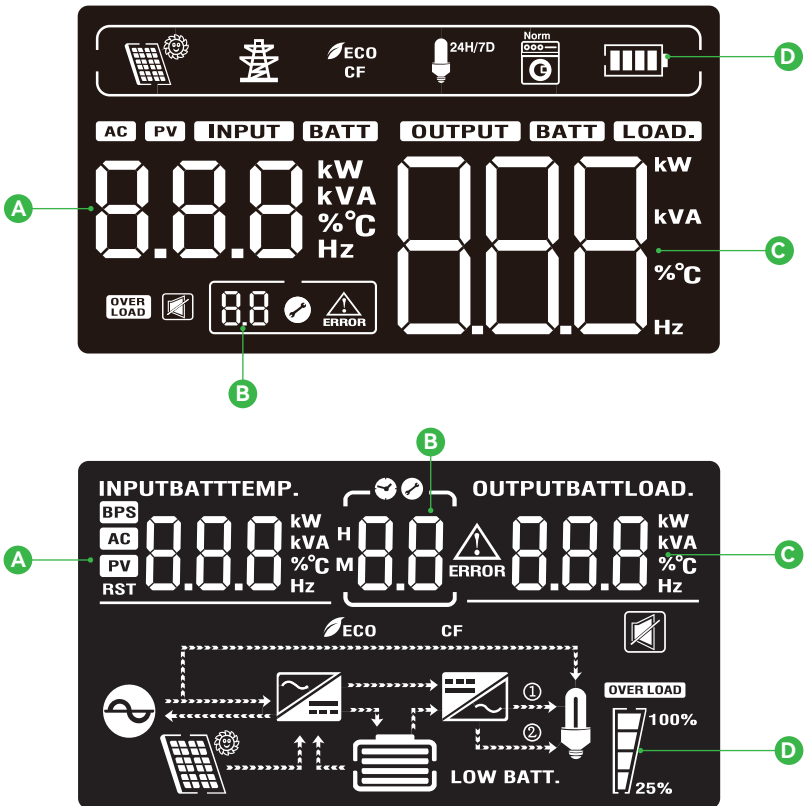
Program	Description	Setting Option
47	High SOC to Battery	<div data-bbox="412 156 656 240" data-label="Image"> </div> <p data-bbox="412 264 983 619">Set the SOC value for the inverter to switch to battery mode. Default setting is 90, with a configurable range of [10, 100]. In PBG priority mode, when the lithium battery SOC reaches the set value in normal grid mode, the inverter switches to battery mode. Once enabled, the inverter will only switch to battery mode when the SOC is above the set point and the battery voltage is higher than the voltage point to switch back to battery mode. It can be set to OFF, in which case the inverter no longer switches from grid mode to battery mode based on the SOC condition. Once the function is enabled, if a communication abnormality occurs, the inverter no longer operates based on the SOC information and clears the related alarms.</p>
48	Low SOC to Grid	<div data-bbox="412 639 656 724" data-label="Image"> </div> <p data-bbox="412 751 983 1182">Set the SOC value for the inverter to switch to grid mode. The default setting is 50, with a configurable range of [10, 90]. In PBG priority mode, when the lithium battery SOC reaches the set value in battery mode, the inverter switches to grid mode. Once enabled, the inverter will switch to grid mode when the SOC is below the set point or the battery voltage is lower than the voltage point to switch back to grid mode. It can be set to OFF, in which case the inverter no longer switches from battery mode to grid mode based on the SOC condition. Once the function is enabled, if a communication abnormality occurs, the inverter no longer operates based on the SOC information and clears the related alarms. When this setting is higher than the STB point, STB and STG will no longer take effect after the next activation.</p>
49	The seconds of RTC time	<div data-bbox="412 1203 656 1287" data-label="Image"> </div> <p data-bbox="412 1315 983 1417">The default value is the current time in seconds. The value configuration range is [0,60] seconds. During first setup, it should be set according to real time.to real time.</p>

Program	Description	Setting Option
50	The minutes of RTC time	 <p>The default value is the minute value of the current time. The value configuration range is [0,60] minutes. During first setup, it should be set according to real time.</p>
51	The hours of RTC time	 <p>The default value is the minute value of the current time. The value configuration range is [0,24] hours. During first setup, it should be set according to real time.</p>
52	The days of RTC time	 <p>The default value is the minute value of the current time. The value configuration range is [1,31] days. During first setup, it should be set according to real time.</p>
53	The months of RTC time	 <p>The default value is the minute value of the current time. The value configuration range is [1,12] months. During first setup, it should be set according to real time.</p>
54	The years of RTC time	 <p>The default value is the minute value of the current time. The value configuration range is [0,99] years. During first setup, it should be set according to real time.</p>
55	Electricity Keep Mode Time 1	 <p>Setting the time point 1 to switch the electricity keep mode to sell mode. The default value is OFF and the function is not open. If setting the time, system will switch the mode from electricity keep mode to sell mode when reach the setting time point. The time range is [0, 23]</p>

Program	Description	Setting Option
56	Electricity Sell Mode Time 1	 <p>Setting the time point 1 to switch the electricity sell mode to keep mode. The default value is OFF and the function is not open. If setting the time, system will switch the mode from electricity sell mode to keep mode when reach the setting time point. The time range is [0, 23]</p>
57	Electricity Keep Mode Time 2	 <p>Setting the time point 2 to switch the electricity keep mode to sell mode. The default value is OFF and the function is not open. If setting the time, system will switch the mode from electricity keep mode to sell mode when reach the setting time point. The time range is [0, 23]</p>
58	Electricity Sell Mode Time 2	 <p>Setting the time point 2 to switch the electricity sell mode to keep mode. The default value is OFF and the function is not open. If setting the time, system will switch the mode from electricity sell mode to keep mode when reach the setting time point. The time range is [0, 23]</p>
59	Power ON Event Trigger Time	 <p>Setting the time point to start to output power automatically. The default value is OFF and the function is not open. If setting the time, system will output power when reach the setting time point. The time range is [0, 23]</p>
60	Power OFF Event Trigger Time	 <p>Setting the time point to stop output power automatically. The default value is OFF and the function is not open. If setting the time, system will stop output power when reach the setting time point. The time range is [0, 23]</p>

4.3 Display Information

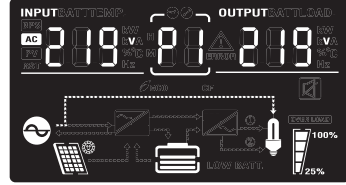
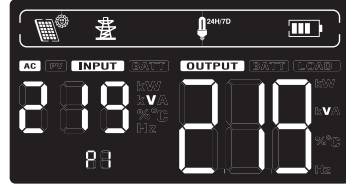
The LCD display information will be switched in turns by pressing “UP” or “DOWN” key. The selectable information is switched as below order: voltage, frequency, current, power, power, firmware version.



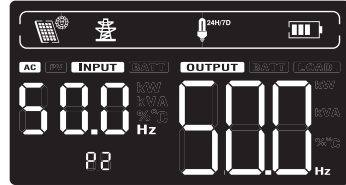
Information

LCD display

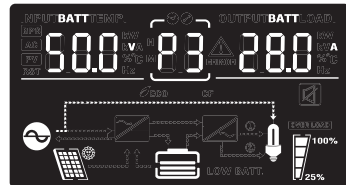
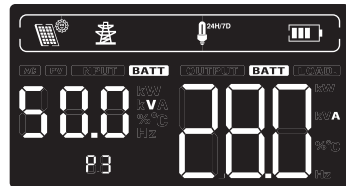
- A** AC Input voltage
- B** Alarm or Fault code (Default Display Screen)
- C** Output voltage
- D** Battery capacity



- A** AC Input frequency
- B** Alarm or Fault code
- C** Output voltage
- D** Battery capacity



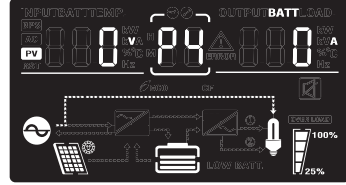
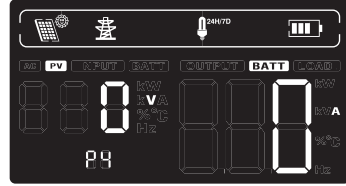
- A** Battery voltage
- B** Alarm or Fault code
- C** Output current
- D** Battery capacity



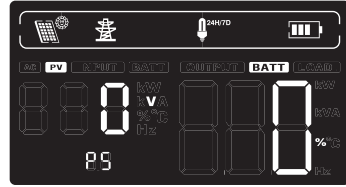
Information

LCD display

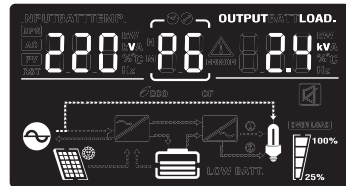
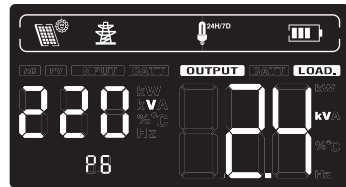
- A** PV voltage
- B** Alarm or Fault code
- C** PV charging current
- D** Battery capacity



- A** PV voltage
- B** Alarm or Fault code
- C** PV power
- D** Battery capacity



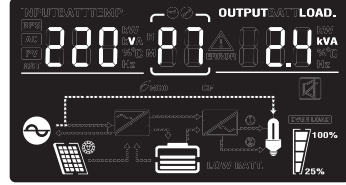
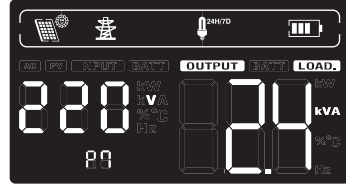
- A** Output voltage
- B** Alarm or Fault code
- C** active power output
- D** Battery capacity



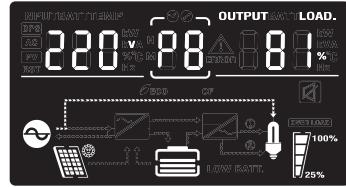
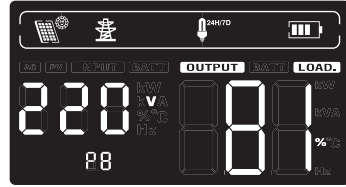
Information

LCD display

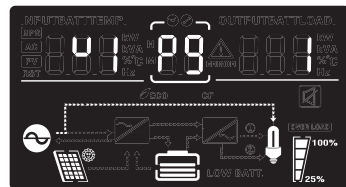
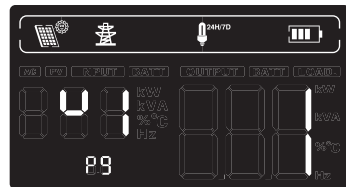
- A Output voltage
- B Alarm or Fault code
- C complex power output
- D Battery capacity



- A Output voltage
- B Alarm or Fault code
- C load percentage
- D Battery capacity



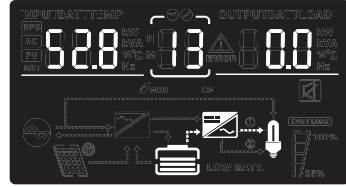
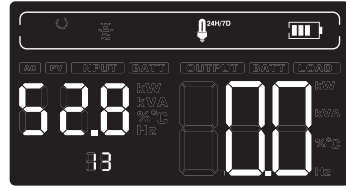
Display software version



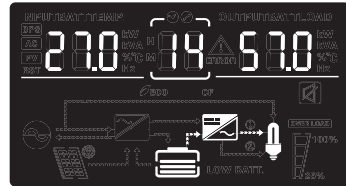
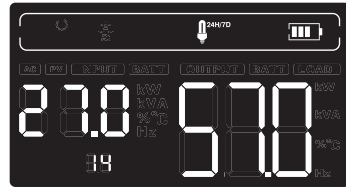
Information

LCD display

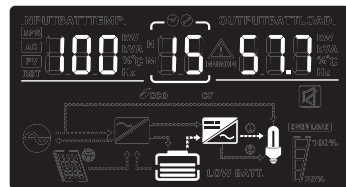
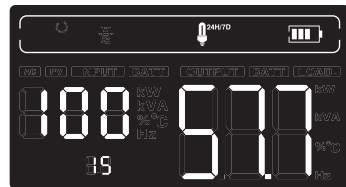
Lithium battery voltage and current information; The upper left displays BMS battery voltage information; The upper right displays BMS battery current information. When BMS communication fails, both the upper left and upper right displays will flash ERR



Lithium battery temperature and SOC; The upper left displays BMS temperature information; The upper right displays BMS SOC information. When BMS communication fails, both the upper left and upper right displays will flash ERR



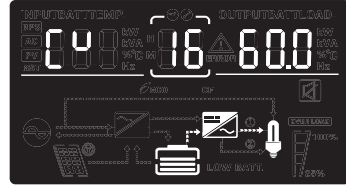
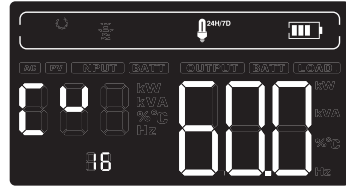
Lithium battery capacity; The upper left displays rated capacity; The upper right displays current capacity. When BMS communication fails, both the upper left and upper right displays will flash ERR



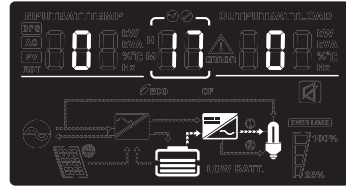
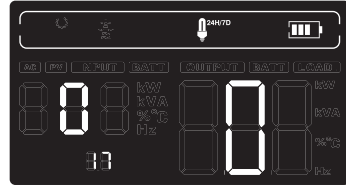
Information

LCD display

Lithium battery constant voltage point;
The upper left displays the fixed letter CV; The upper right displays the BMS constant voltage charging point. When BMS communication fails, the upper right display will flash ERR



Lithium battery fault alarm information;
The upper left displays BMS alarm information;
The upper right displays BMS fault information. When BMS communication fails, both the upper left and upper right displays will flash ERR



5 Parallel Installation Guide

Make Life Better

The inverter can be used in parallel with two different operation modes.

1. Parallel operation in single phase with up to 9 units.
2. Maximum 9 units work together to support 3-phase equipment.

Check the installation instructions from above sections. Be sure to save enough clearance between every 2 inverters. For AC/DC breaker/disconnector, please check the recommended size from corresponding section and how many units of inverter mounted, then selected proper model of breaker/disconnector.

WARNING!

All inverters must be connected to the same batteries and ensure each group of cables from the inverters to the batteries in the same length.

WARNING!

Do not connect the same PV string to multiple inverters, as this may cause damage to the inverters. Each inverter is separately connected to PV.

CAUTION!

To avoid overload, it is best to run the whole system properly before closing the circuit breaker on the load side.

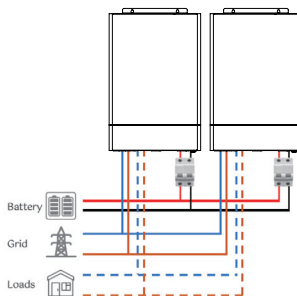
CAUTION!

Conversion time exists in the power supply system. Power supply interruption may occur for key equipment with high power supply requirements.

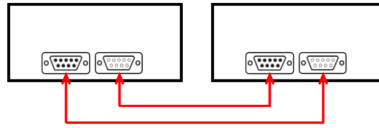
5.1 Parallel Cable Connection in Single Phase

Two inverters in parallel

System connection:

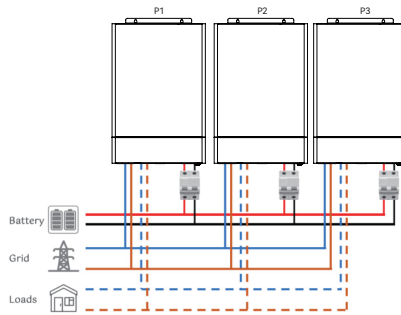


Communication connection:

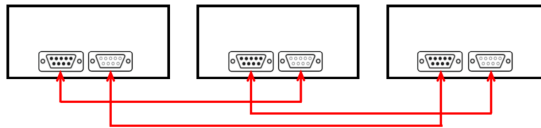


Three inverters in parallel

System connection:



Communication connection:

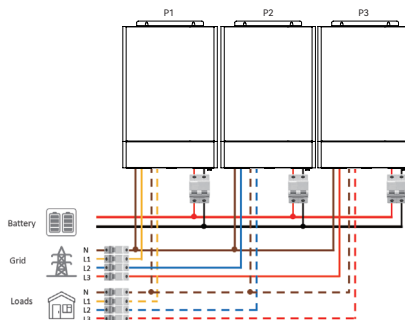


Multiple single-phase parallel connected systems can follow an extended wiring method from two single-phase parallel machines to three single-phase parallel motors.

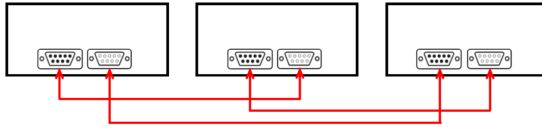
5.2 Parallel Cable Connection in Three Phase

One inverter per phase

System connection:



Communication connection:

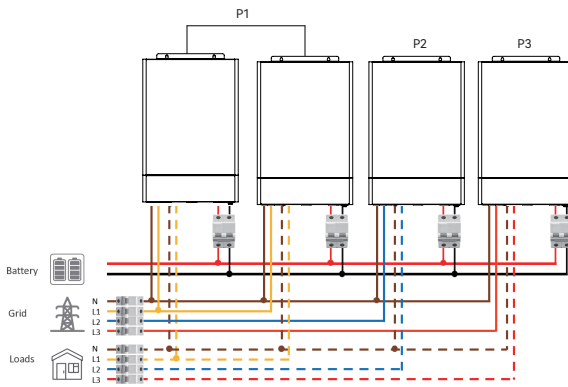


There is no difference in the connection method between single-phase and three-phase communication cables. Just connect the parallel interface of the inverters in series.

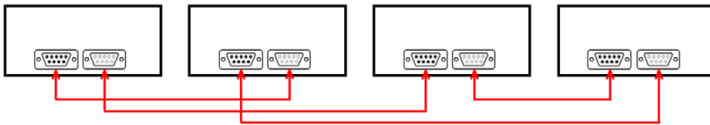
Considering the length of the cable connection, we adopt the principle of connecting in series nearby.

Two inverters in first phase and only one inverter in the other phase

System connection:

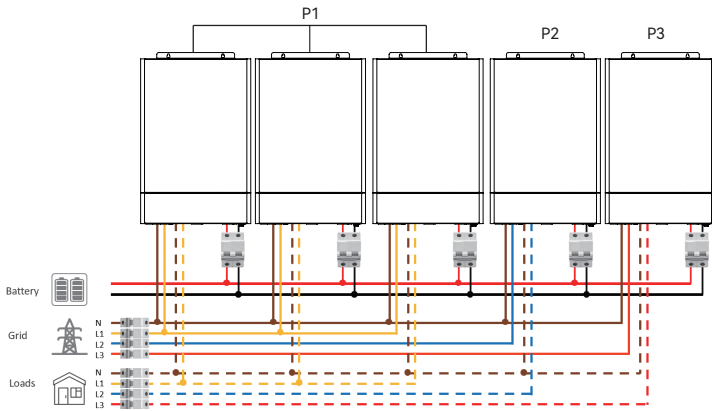


Communication connection:

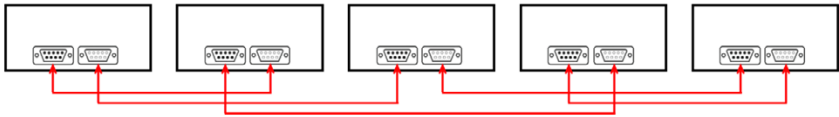


Three inverters in first phase and only one inverter in the other phase

System connection:

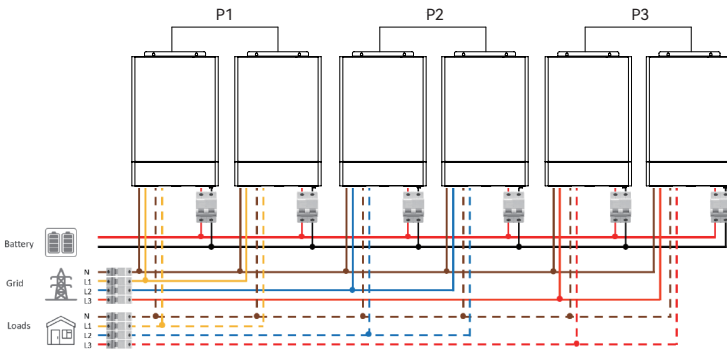


Communication connection:

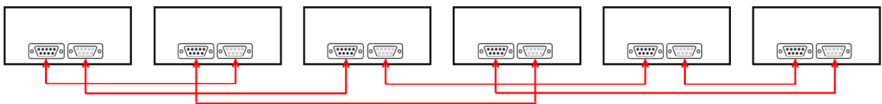


Two inverters in each phase

System connection:

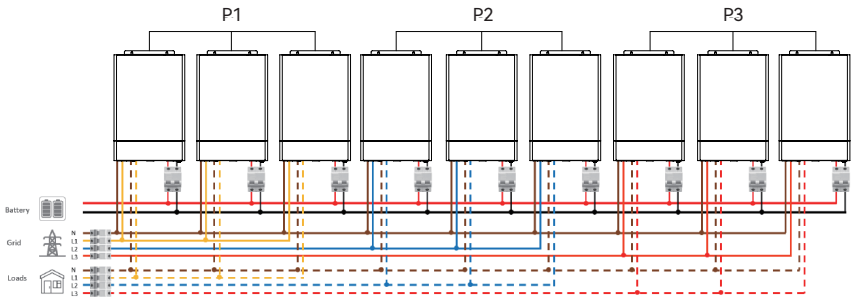


Communication connection:

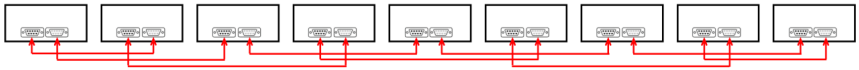


Three inverters in each phase

System connection:



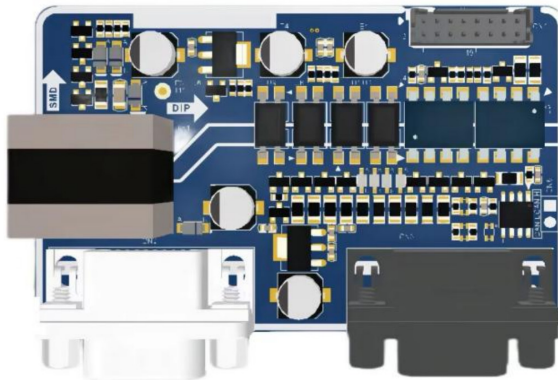
Communication connection:



5.3 System Setting for Parallel

CAUTION!

In each parallel system, the left side ADD DIP switch(channel 1) of two machines which are farthest apart should switch to upper position.



Single phase setting

- Step 1:** Before setting, please check if the wiring is correct. Ensure that all circuit breakers (PV, AC input, AC output battery breaker) are disconnected and that each neutral line of the inverter is connected together.
- Step 2:** Switch 'ON/OFF' switch to OFF on the bottom of the inverter. Make sure all inverters switched to OFF.
- Step 3:** Set DIP switch channel 1 of the first and last inverters to ON.
- Step 4:** Connect battery breaker to power the inverters.

- Step 5:** Switch 'ON/OFF' switch to ON on inverter, wait until the LCD display is on. Then switch 'ON/OFF' switch to OFF.
- Step 6:** Set "PAR" in program 27 on the LCD.
- Step 7:** Follow step 4&5 to set all the parallel inverter.
- Step 8:** Switch 'ON/OFF' switch to ON on inverter. then connect all the breakers.

i NOTICE

- When setting the LCD program, the ON/OFF switch must be OFF. Otherwise, it cannot be set up.
- The primary and slave devices are generated by competition within the system. Typically, A0 stands for primary device. S1 to S8 stands for the slave device.

Information	LCD display
<p>The LCD display shows 'A08' on the left, '27' in the middle, and 'PAR' on the right. The '27' is enclosed in a dashed box.</p>	<p>LCD setting interface single-phase parallel machine interface display</p>
<p>The LCD display shows 'A0' on the left, 'PAR' on the right, and two small squares below 'A0'. The 'A0' and 'PAR' are enclosed in dashed boxes.</p>	<p>Left part: A0 or S1-S8 means parallel communication is success. Right part: PAR means parallel setting for single phase is success.</p>
<p>The LCD display shows 'SIG' on the left, 'PAR' on the right, and two small squares below 'SIG'. The 'SIG' and 'PAR' are enclosed in dashed boxes.</p>	<p>Left part: SIG means parallel communication is failed. Right part: PAR means parallel setting for single phase is success.</p>
<p>The LCD display shows 'SIG' on the left, 'SIG' on the right, and two small squares below the first 'SIG'. The first 'SIG' and the second 'SIG' are enclosed in dashed boxes.</p>	<p>Left part: SIG means parallel communication is failed. Right part: SIG means parallel setting for single phase is failed.</p>

Three phase setting

Follow the steps of Single phase setting. The only difference is when set in Program 27, it should be 3P1 for first phase, 3P2 for second phase and 3P3 for third phase.

First-phase LCD is shown	Second-phase LCD is shown	Third-phase LCD is shown

Information	LCD display
	Left part: A0 or S1-S8 means parallel communication is success.
	Right part: 3P1/3P2/3P3 means parallel setting for three phase is success.
	Left part: SIG means parallel communication is failed.
	Right part: 3P1/3P2/3P3 means parallel setting for three phase is success.
	Left part: SIG means parallel communication is failed.
	Right part: SIG means parallel setting for three phase is failed.

6 Fault Reference Code

Make Life Better

Fault display:



Function description

If alarm occurs, Fault indicator flashes and buzzer sounds every one second for 1 minute, then stop. If fault occurs, the fault indicator is always on, the buzzer sounds 10 seconds then stops. System will try restart automatically. If the machine does not work after six times' restart, the machine and LCD display will always in the fault status. You need to completely power off (off the screen) or wait for 30 minutes to restart the machine. The fault LCD display is shown in the figure above. In fault mode fault icon is bright, in alarm state alarm icon is flashing, and contact the manufacturer to troubleshoot the abnormal situation according to the fault information.

Fault

The inverter enters fault mode, with a constant red LED light and LCD displaying a fault code.

Fault code sheet

No.	Meaning	Relevant action	Trigger conditions	Resume conditions	Fault / Alarm
1	Bus soft boost start failed	Turn fault mode	Bus voltage does not reach set value for more than 30 seconds.	Cannot restore.	Fault
2	Bus voltage high	Turn fault mode	The bus voltage is higher than protection point.	Cannot restore.	Fault
3	Bus voltage low	Turn fault mode	Bus voltage is below the under voltage protection point.	Cannot restore.	Fault
4	Battery over current	Turn fault mode	TZ interrupt triggered more than 2 times within 2ms.	Cannot restore.	Fault
5	Over temperature	Turn fault mode	The PFC temperature exceeds the protection threshold. Fan stuck for more than 5 minutes.	Tried to restart six times, if failed, cannot restore.	Fault

No.	Meaning	Relevant action	Trigger conditions	Resume conditions	Fault / Alarm
7	Bus soft start fault	Turn fault mode	Turn fault mode. The soft start process has exceeded but the bus voltage has not reached set value.	Cannot restore.	Fault
8	Bus short circuit	Turn fault mode	Inverter on or PFC on, bus voltage below threshold.	Cannot restore.	Fault
9	Inverter soft start fault	Turn fault mode	The bus voltage is higher than protection point, or the DC component is greater than 20V, or the inverter is not completed within 5 minutes.	Cannot restore.	Fault
10	INV over voltage	Turn fault mode	The inverter voltage is higher than the set value [276 V].	Cannot restore.	Fault
11	INV under voltage	Turn fault mode	Battery mode and there is no short circuit in the inverter, the inverter voltage is lower than 160 V.	Cannot restore.	Fault
12	INV short circuit	Turn fault mode	In battery mode or Standby mode, if the inverter voltage is lower, current is greater than set value.	Tried to restart six times, if failed, cannot restore.	Fault
13	Negative power protection	Turn fault mode	In battery mode, the load power is lower than set value(negative power, such as -1200 W).	Cannot restore.	Fault
14	Over load	Turn fault mode	Overload exceeds limit (list in specification).	Tried to restart six times, if failed, cannot restore.	Fault
15	Model fault	Turn fault mode	Cannot match any model in model number detection.	Cannot restore. Check whether the control board is assembled incorrectly or whether the program is burned incorrectly.	Fault
16	No boot loader	Turn fault mode	No boot loader	Cannot restore. Try to send command TIDA1911000000000000.	Fault
17	Program updating	Turn fault mode	Inverter receive updating task.	Restore after updating.	Fault
19	Same SN	Turn fault mode	Same series number in parallel.	Cannot restore.	Fault
20	CAN communication fault	Turn fault mode	Wrong number of slave machine.	Cannot restore.	Fault
21	Large voltage difference of the parallel battery	Turn fault mode	The voltage difference of the parallel battery is too large.	Cannot restore.	Fault
22	Voltage difference of the parallel inverter	Turn fault mode	The difference in mains voltage exceeds set value between parallel inverter.	Cannot restore.	Fault

No.	Meaning	Relevant action	Trigger conditions	Resume conditions	Fault / Alarm
23	Direct current injection (DCI) Protection	Turn fault mode	The difference in mains frequency exceeds set value between parallel inverter.	Cannot restore.	Fault
24	Parallel configuration difference	Turn fault mode	The local inverter is single mode, but there is a parallel machine on the bus.	Restore after set to single machine operation and disconnect parallel communication, or parallel operation condition recover.	Fault
25	Parallel disconnection	Turn fault mode	Synchronization signal lost.	Cannot restore.	Fault
26	BMS fault	Turn fault mode	Error code in BMS message.	Turn off BMS communication function or BMS fault recovery.	Fault
27	PV Reverse	Turn fault mode	PV reserve connection.	Cannot restore.	Fault
28	MCU fault	Turn fault mode	Internal MCU malfunction.	Cannot restore.	Fault

7 Alarm Reference Code

Make Life Better

Alarm: the inverter does not enter the fault mode, LED red light flashing, LCD displays the Alarm code.



Alarm code sheet

No.	Meaning	Relevant action	Trigger conditions	Resume conditions	Fault / Alarm
50	Battery open	Alarm, battery does not charge.	Battery voltage is below set point.	Restore after battery voltage recover.	Alarm
51	Battery low voltage shutdown	Alarm, battery low voltage shutdown or cannot power on.	Battery voltage is below set point.	Restore after battery voltage recover.	Alarm
52	Battery low voltage	Alarm	Battery voltage is below set point.	Restore after battery voltage recover.	Alarm
53	Charger short circuit	Warning, battery does not charge.	The battery voltage is less than 5 V and the charging current is greater than 4 A.	Cannot restore.	Alarm
54	Low power discharge	Alarm	The battery voltage is greater than 52.8 V and the discharge time exceeds the set low-power discharge time.	Restore after battery voltage recover.	Alarm
55	Battery over charge	Alarm, battery does not charge	Battery voltage is higher than the set value.	Can restore.	Alarm
56	BMS disconnect	Alarm, lock standby mode.	No correct BMS communication response within 10 seconds.	Restore after communication recover.	Alarm
57	Over temperature	Alarm, battery does not charge.	The temperature of PFC or INV is above the set value.	Restore after temperature is under set value	Alarm
58	Fan error	Alarm, if one fan fails and the other fan is running at full speed.	Fan speed is less than the set value.	Restore after fan recover.	Alarm
59	EEPROM error	Alarm	Numerical calibration error.	Restore after calibration right.	Alarm

No.	Meaning	Relevant action	Trigger conditions	Resume conditions	Fault / Alarm
60	Overload	Alarm, battery does not charge	When not in mainsmode or the PV is normal and the output priority is not mains priority, the load exceeds 102% and the duration is 200-220 ms.	Restore after load back to normal	Alarm
61	Abnormal generator waveform	Alarm, continuously operating in battery mode.	Generator waveform detection result is abnormal.	Can restore.	Alarm
62	PV Energy Weak	Alarm, turn off PV output and charging.	When the battery is not connected, the bus voltage is lower than the set value.	Restore after 10 mins.	Alarm
63	Synchronization signal fail	Alarm, turn fault mode.	Host or slave with host present, no synchronization signal restored within set value	Restore after signal recover.	Alarm
64	Parallel configuration incompatible	Alarm, turn standby mode.	When parallels with 3 phases, there is one phase loss setting.	Restore when threephase setting is correct.	Alarm
65	Parallel version incompatible	Alarm, turn standby mode.	There is an incompatible version number in the parallel system.	Restore when all machine versions in the parallel system are compatible with each other.	Alarm
66	Parallel Communication Fault	Alarm, turn standby mode.	The slave machine cannot be detected in a parallel system.	Restore after detecting slave machine access or set to stand-alone mode to restore.	Alarm
67	Line difference of the parallel inverter	Alarm	The host determines that the difference between the local mains voltage and any slave mains voltage exceeds set value.	Cannot restore.	Alarm
68	SOC Under	Alarm, turn standby mode.	Lithium battery SOC is lower than the set value.	Restore after turning off the low SOC shutdown function, or turning off the BMS communication function, or when the SOC returns to the set value + 5%.	Alarm
69	SOC Low	Alarm, if it is in standby mode, it will remain in standby mode and not power on.	Lithium battery SOC is lower than the set value + 5% (mains mode or battery mode), lower than the set value + 10% (standby mode).	Restore after turning off the low SOC shutdown function, or turning off the BMS communication function, or when the SOC returns to the set value + 10%.	Alarm
70	Large voltage difference of the parallel battery	Alarm	The voltage difference of the parallel battery is too large.	Can restore.	Alarm
71	BAT short	Alarm	Battery short circuit.	Cannot restore.	Alarm

No.	Meaning	Relevant action	Trigger conditions	Resume conditions	Fault / Alarm
72	BAT cannot start up	Alarm	After power on, the battery voltage is lower than the allowable startup voltage.	Cannot restore.	Alarm
73	Overpower of generator	Alarm, shutdown the generator	The generator output power is higher than set value of generator max output power.	Restore after error clear up.	Alarm
74	Generator undervoltage	Alarm, shutdown the generator	The generator voltage is lower than set value.	Restore after error clear up.	Alarm
75	Generator overvoltage	Alarm, shutdown the generator	The generator voltage is higher than set value.	Restore after error clear up.	Alarm

8 Battery Equalization

Make Life Better

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

NOTICE

Don't activate this mode when using lithium batteries.

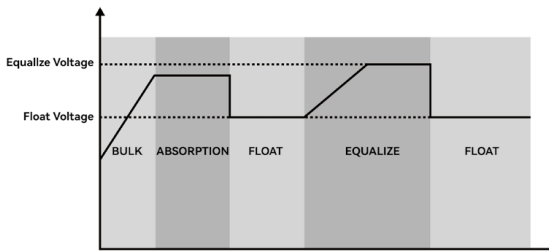
How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting Program 29 first. Then, you may apply this function in device by either one of following methods:

- 1.Set balance mode on Program 29.
- 2.Set balance voltage point on Program 30.
- 3.Set balance charging time on Program 31.
- 4.Set balance delay time on Program 32.
- 5.Set balance interval time on Program 33.
- 6.Set immediate balance mode activation on Program 34.

When to Equalize

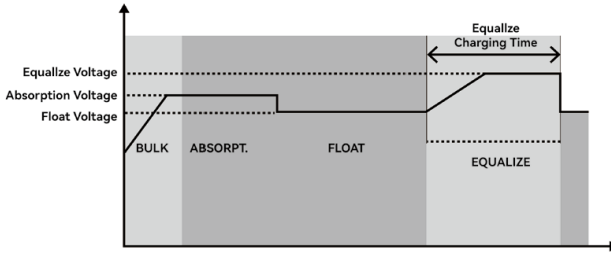
In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.



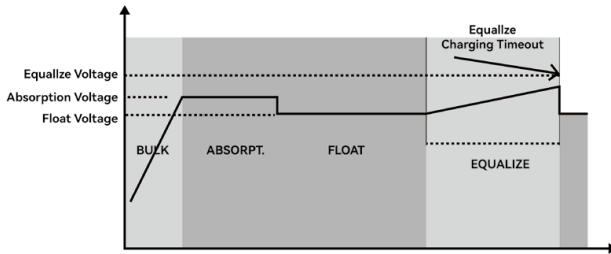
Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will

remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



9.1 Line Specifications

- Input Voltage

Model	OG-1P1K2-T	OG-1P3K6-DT	OG-1P5K-PDT	OG-1P6K5-DT
Main topology	L + N + PE			
Nominal voltage [Vac]	208 / 220 / 230 240			
Input Voltage Range [Vac]	90 ~ 280			
Input Low Loss [Vac]	154 (default) Settable: 90 ~ 154 (APP mode) 185 (default) Settable: 170 ~ 200 (UPS mode)			
Input Low Comeback [V]	Low Loss voltage + 9			
Input High Loss [Vac]	264 (default) Settable: 264 ~ 280 264			
Input High Comeback [V]	Low Loss voltage - 9			

- Input Frequency

Model	OG-1P1K2-T	OG-1P3K6-DT	OG-1P5K-PDT	OG-1P6K5-DT
Nominal Frequency [Hz]	50 / 60			
Frequency Range [Hz]	40 / 70			
Freq. Low loss / Comeback [Hz]	40 / 43.5 @ 50 Hz (UPS mode) 40 / 40.5 @ 50 Hz (APP mode) 50 / 53.5 @ 60 Hz (UPS mode) 50 / 50.5 @ 60 Hz (APP mode) 60 / 56.5 @ 50 Hz (UPS mode) 70 / 69.5 @ 50 Hz (APP mode)			
Freq. High loss / Comeback [Hz]	70 / 66.5 @ 60 Hz (UPS mode) 70 / 69.5 @ 60 Hz (APP mode)			

- Input Current

Model	OG-1P1K2-T	OG-1P3K6-DT	OG-1P5K-PDT	OG-1P6K5-DT
Max. Current (RMS) [A]	10	20		40

9.2 Battery Specifications

- Battery Information

Model	OG-1P1K2-T	OG-1P3K6-DT	OG-1P5K-PDT	OG-1P6K5-DT
Battery Pieces [pcs]	1	2	4	4
Auto Restart Function	Yes			
Battery test function	No			
Battery type	VRLA / LI			
Nominal Battery voltage [V]	N * 12			
Battery management	Yes			

- Battery Protection

Model	OG-1P1K2-T	OG-1P3K6-DT	OG-1P5K-PDT	OG-1P6K5-DT
Battery over Voltage [V]	15	30.5	61	61
Battery under voltage [V]	10.5 * N			

Model	OG-1P1K2-T	OG-1P3K6-DT	OG-1P5K-PDT	OG-1P6K5-DT
Battery low voltage alarm [V]			10.8 * N	
Over current protection			Fuse	

9.3 Charger Specifications

- Charger (line mode)

Model	OG-1P1K2-T	OG-1P3K6-DT	OG-1P5K-PDT	OG-1P6K5-DT
Charging voltage [V]	FV MODE: 13.5 Settable: 12 ~ 14.9 CV MODE: 14.1 Settable: 12 ~ 15	FV MODE: 27 Settable: 26.6 ~ 27.8 CV MODE: 28.2 Settable: 28 ~ 29	FV MODE: 54 Settable: 53.2 ~ 55.6 CV MODE: 56.4 Settable: 56 ~ 58	
Temperature Compensation			Yes	
Charging Current [A]	2 ~ 60	2 ~ 100	2 ~ 80	2 ~ 120
Default Charging Current	30	40	30	30
Charging mode	Two / Three / Auto Settable			
Charge Voltage Accuracy	± 5%			

- Charger (PV)

Model	OG-1P1K2-T	OG-1P3K6-DT	OG-1P5K-PDT	OG-1P6K5-DT
PV Charging method			MPPT	
PV Maximum Input Power [W]	1200	6500	6500	9000
PV Maximum Input Current [A]	14	18	18	28
Efficiency	99.5% max			
Battery Voltage Accuracy	± 0.3%			
PV Voltage Accuracy [V]	± 2			
MPPT [Vdc]	18 ~ 100	40 ~ 450	120 ~ 450	60 ~ 450
Max. PV voltage [Vdc]	125	500	500	500
Max. PV charge current [A]	60	100	80	120
Max. Charging Current [A]	120	100	80	120

9.4 Output Specifications

- Output Power Rating

Model	OG-1P1K2-T	OG-1P3K6-DT	OG-1P5K-PDT	OG-1P6K5-DT
Output topology		L1 + N1 + L2 + N2 + PE		
Output power [W]	1200	3600	5000	6500

- Output Voltage

Model	OG-1P1K2-T	OG-1P3K6-DT	OG-1P5K-PDT	OG-1P6K5-DT
Nominal Voltage [Vac]		208 / 220 / 230 / 240		
Waveform		Pure Sine Wave		
Voltage Regulation	± 5%			
DC offset [mV]	± 200	± 200	± 100	± 100

- Output Frequency

Model	OG-1P1K2-T	OG-1P3K6-DT	OG-1P5K-PDT	OG-1P6K5-DT
Nominal Frequency [Hz]		50 / 60		
Line Mode		50 Hz: (43.5 ~ 56.5) Hz (UPS mode) (40 ~ 70) Hz (APP mode) 60 Hz: (53.5 ~ 66.5) Hz (UPS mode) (40 ~ 70) Hz (APP mode)		
Battery Mode		50 / 60		

Model	OG-1P1K2-T	OG-1P3K6-DT	OG-1P5K-PDT	OG-1P6K5-DT
Frequency regulation			0.1%	

- Charger (PV)

Model	OG-1P1K2-T	OG-1P3K6-DT	OG-1P5K-PDT	OG-1P6K5-DT
Overload Protection	10min@102%< Load ≤120% 1min@120%< Load ≤150% 10s@150%< Load ≤200% 200ms@Load >200%	1min@102%< Load ≤110% 10s@110%< Load ≤130% 3s@130%< Load ≤150% 200ms@Load >150%	1min@102%< Load ≤120% 10s@110%<Load ≤130% 3s@130%<Load ≤150% 200ms@Load>150%	10min@102%< Load ≤120% 1min@120%< Load ≤150% 10s@150%< Load ≤200% 5s@Load >200%

- Output Short Circuit Protection

Model	OG-1P1K2-T	OG-1P3K6-DT	OG-1P5K-PDT	OG-1P6K5-DT
Battery mode			Current limitation	
Line mode	/	Breaker (20 A)	Breaker (40 A)	Breaker (40 A)

9.5 Switch Time Specifications

- Switch Time

Model	OG-1P1K2-T	OG-1P3K6-DT	OG-1P5K-PDT	OG-1P6K5-DT
Line Mode To Battery Mode [ms]			10	

9.6 Efficiency Specifications

- Efficiency

Model	OG-1P1K2-T	OG-1P3K6-DT	OG-1P5K-PDT	OG-1P6K5-DT
Line Mode	> 99% @1.2 Kva	> 99.5% @3 Kva > 99.5% @5 Kva	> 99.5% @3 Kva > 99.5% @5 Kva	> 99.5% @3 Kva > 99.5% @5 Kva
Battery Mode	> 90% @1.2 Kva	> 92% @1 Kva > 92% @2 Kva > 90% @3 Kva	> 93.5% @1 Kva > 93.5% @3 Kva > 91.5% @5 Kva	> 94.5% @1 Kva > 93.5% @3 Kva > 91.0% @6 Kva
Standby power [W]	< 30	< 65	< 50	< 50

10 Troubleshooting

Make Life Better

Problem	Fault Event	Trigger conditions	What to do
LED screen display fault code 5	Overtemperature	<p>1. PFC temperature exceeds the protection threshold [85°C when not locked rotor, 65°C when locked rotor] for more than 20 seconds.</p> <p>2. Fan lock exceeds 5 minutes.</p>	Please check if the fan is not connected or if there are loose wiring issues. If the fan is not connected for more than 5 minutes, the machine will report fault code 5.
LED screen display fault code 12	Inverter short circuit	In battery mode or standby mode, if the inverter voltage is lower than 100V and the inverter current is greater than 40 A, it should respond within 80-100 ms.	<p>1. Check if there is a short circuit at the output terminals (such as a screw piercing through the locking terminal causing a LN short circuit).</p> <p>2. Verify if the inverter voltage and inverter current meet the triggering conditions.</p>
LED screen display fault code 15	Model malfunction	The model number detection does not match any model number.	Check if the control board is assembled incorrectly or if the program is burned incorrectly.
LED screen display fault code 16	No boot program	The third digit of the communication is not 1.	Send command: TIDA1911000000000000
LED screen display fault code 20	CAN communication error	<p>In battery mode, if the battery mode is set to mains power mode and the parallel mode is set to mains power mode, the number of responses from the slave devices does not match the previously defined number of slave devices.</p> <p>Receiving communication from two or more devices with a slave number of 0 consecutively.</p>	<p>1. Check if the parallel mode is set but the machine is turned on in single machine mode.</p> <p>2. Check if the parallel connection cable and the parallel board are connected according to the parallel SOP (Standard Operating Procedure).</p>
LED screen display fault code 58	Fan malfunction	Any of the fans rotating less than 8 times within 2 seconds.	<p>1. Check if the fan is not connected properly or if there are any loose connections.</p> <p>2. If the fan is properly connected:</p> <p>a) Check if there is any issue with the fan detection circuit, usually caused by excessive soldering underneath the control board socket.</p> <p>b) Check if the fan itself is damaged.</p>

Problem	Fault Event	Trigger conditions	What to do
Unable to start	Battery	Due to the need for a voltage of ≥ 11.5 V/N to start the machine in battery mode, common reasons for failure to start include improper calibration or insufficient battery voltage.	<ol style="list-style-type: none"> 1. Check if the battery voltage sampling is functioning properly and if the battery voltage has been calibrated. 2. Use a multimeter to measure the voltage at the battery terminals (using a DC power supply or a real battery) to see if it reaches the minimum voltage of 11.5 V per cell for startup. <p>Note: It is crucial to configure the battery voltage according to the machine model. Connecting the wrong battery voltage can cause capacitor explosion.</p>
	Utility power	The bus voltage is higher than protection point, or the DC component is greater than 20V, or the inverter is not completed within 5 minutes.	<ol style="list-style-type: none"> 1. Check for any short circuits at the mains terminal (such as a screw piercing through and causing a short circuit between the live and neutral terminals). 2. Check if there are any wiring errors, such as mistakenly connecting the mains input to the output terminals.
	PV		<ol style="list-style-type: none"> 1. Check if the PV input voltage is too close to the critical threshold. 2. For low voltage versions of the machine, check if the software version numbers of the main control is compatible. If the software versions differ significantly, the machine may not be activated.
PV not charging			<ol style="list-style-type: none"> 1. For low voltage versions of the machine, check if the software version numbers of the main control is compatible. If the software versions differ significantly, the machine may not be activated. 2. Connecting the wrong battery voltage can result in damage to the auxiliary power supply on the PV side, causing a loss of power and inability to communicate with the main control.



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